

Friday, 25/07/2008 7:59:07 AM
Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: UPDATE PAPERWORK D205-564-011
Job Number	: 40755		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: ECN30
This Issue	: 25/07/2008 S.O. No. :	Drawing Number	: ECN 08-505
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 25/07/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 08-07-25</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

D205-564-011

B# _____

B# 35062 3

B# 36690 5X

B# 38806 11X

UPDATE PAPERWORK D205-564 REV G & ICA-D205-564 REV 1
PER ECN 08-505

RETURN TO STOCK

8/7/30 (19X) 50

2.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

2008/05/08

Job Completion



ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.07.24	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 08- 505
Product No.: D205-564		Created By: <i>[Signature]</i>	Approved By:	
Product Name: Bearpaws		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL		DQA / QA Coord			
Production Engineering Coord				QC Coordinator			
Production Document Control	Y	JLD	/	Marketing	Y	SW	
Customer Technical Support	Y	DS		Customer Order Processing			

Reason for Change:
Update IIN & ICA to add models 210, AB412, AB412EP to FAA stc (REF ECN 1170)

Documents Affected:
Release D205-564 Rev G & ICA-D205-564 Rev 1

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ		08.07.24 <i>[Signature]</i>
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.07.24 <i>[Signature]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.07.24 <i>[Signature]</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL) <i>Rev. B</i>	Y	KJ		
12	Update Document Record (DR) <i>Rev. K</i>	Y	KJ		08.07.24 <i>[Signature]</i>
13	Update Product Development Summary	N			08.07.24 <i>[Signature]</i>
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			08.7.24 <i>[Signature]</i>
20	Update Grey Project Binder	Y	KJ		08.07.24 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N		# 40755	MF 08-07-25
22					
23					

Description / Action:
Please add IIN & ICA to all paperwork for D205-564-011 (20 in stock, 4 in production, B40082)

35062 x 3
36690 x 5
~~38699 x 1~~
38806 x 11

ECN Verified & Complete: _____ Date: _____

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.04.04	Job No.: 00213	ADR Yes/No: N	ADR Date: N/A	ECN #: 1170
Product No.: D205-564		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: Bearpaws		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL	LL 08.04.04	Customer Technical Support			
Production Engineering Coord				Marketing	Y	SW	
Director Quality Assurance							
Customer Order Processing	Y	BG/SB	SAC 08/04/04				

Reason for Change: ADDING 210, AB412, AB412EP MODELS

Documents Affected:
Release FAA STC SR00571NY dated 08/03/10

FMS TO BE RE-INSTATED AS PART OF BLUEFILES

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		08.04.04 <i>[Signature]</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ/PH		08.04.04 <i>[Signature]</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		08.04.04 <i>[Signature]</i>
5	Move Electronic Files	N	KJ		
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	Y	KJ		08.04.04 <i>[Signature]</i>
13	Update Product Development Summary	Y	KJ		08.04.04 <i>[Signature]</i>
14	Update Accpac Database	N			
15	Update Access (ARC) Database	Y	KJ		08.04.04 <i>[Signature]</i>
16	Update/Verify ARC	Y	KJ/PH		08.04.04 <i>[Signature]</i>
17	Update Paperwork Kits in Production	Y	KJ		08.04.04 <i>[Signature]</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	Y	LL/JD	SEE NOTE BELOW. W1038417	<i>[Signature]</i> JD/MF 08.04.10
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
D205-564-011 (18 IN STOCK, 8 IN PROD, B37726)
NOTE: PER DAVID SHEPHERD PLEASE OPEN BEARPAW KITS IN STOCK & REPLACE ENTIRE PAPERWORK TO AVOID CONFUSION.